



# WARRANTY FOR ALUMINIUM

2021-10-27

## SCOPE

This warranty covers corrosion<sup>1</sup> (technical) and abnormal colour change and peeling of the paint (aesthetical) in accordance with below terms and conditions on materials specified in table 1. Materials not listed are not covered by the warranty.

During the warranty period, Lindab guarantees that the aluminium will not suffer corrosion<sup>1</sup> which may cause leakages. Lindab also guarantees that the coating will not flake or otherwise fragment or display abnormal colour change during the warranty period. Abnormal colour change is defined as more than 8 deltaE<sup>2</sup> units over 5 years, 16 deltaE units over 10 years and 20 deltaE units during the remaining time of the warranty period according to table 1. Measurements of the colour must be carried out on a cleaned surface and shall be performed by Lindab or by a representative thereof.

Observe that you never shall mix material from different batches on the same side of a roof or wall, especially on Durafrost (PUR matt). Differences in structure can lead to an experience color deviation to the eye.

The warranty period starts from the date of delivery to Lindab's customer and is valid in accordance with the table below.

**Table 1**

| Paint system                       | Use  | Warranty for the colour (aesthetical) |          |          | Warranty for corrosion <sup>1</sup> (technical) |          |
|------------------------------------|--|---------------------------------------|----------|----------|---|----------|
|                                    |  | Corrosivity class*                    |          |          | Corrosivity class*                              |          |
|                                    |  | C1-C3                                 | C4       | C5       | C1-C3   | C4-C5    |
| <b>Natural (Non colour-coated)</b> | Standing seam roof, flashings. Roof- and wall cladding |                                       |          |          | 50 years  | 40 years |
| <b>PVDF</b>                        | Standing seam roof, flashings, façade cassettes        | 40 years                              | 30 years | 20 years | 50 years  | 40 years |
| <b>Durafrost (PUR matt)</b>        | Standing seam roof, flashings                          | 30 years                              | 20 years | 15 years | 40 years  | 30 years |
| <b>Double coated</b>               | Roof drainage system                                   | 20 years                              | 15 years | 10 years | 30 years  | 20 years |
| <b>HBP</b>                         | Flashings, roof and wall profiles                      | 20 years                              | 15 years | 10 years | 30 years  | 20 years |
| <b>PE</b>                          | Flashings, roof- and wall cladding                     | 15 years                              | 10 years |          | 30 years  | 20 years |
| <b>Powder coated</b>               | Wall cladding and flashings                            | 10 years                              | 10 years |          | 30 years  | 20 years |

\*See table 3 below

<sup>1</sup>Means when the material is no longer intact so that leakage can occur

<sup>2</sup>deltaE according to Cielab



## CONDITIONS

The warranty is not valid:

- A. If micro cracks have accrued in the paint during forming or mounting of the material. (The color coated aluminium must be processed in minimum 5°C to avoid this).
- B. For the protective coating on the backside of the product or surfaces that have been repainted.
- C. In particular corrosive or aggressive environments (see which environment your product can be mounted in in table 1) where for example corrosive chemicals are present in the air, in fumes or in smoke. Where there is extremely high salinity (off shore) or where condensation, ashes, lime, cement dust or droppings from animals can impact the surface.
- D. If the pitch of a roof or another surface is less than 1:16 (3,6°) and water cannot run off freely from all surfaces.
- E. If seaming oil that has ended up on the surface does not get removed immediately after the mounting is finished.
- F. If protective film has not been removed within 6 months from application date.
- G. If the sheet and its coating have been damaged chemically or mechanically.
- H. If the material is not kept dry during storage or is used or stored in contact with, or in the vicinity of, corrosive materials, for example copper, iron vitriol or cement.
- I. If accumulations of dirt or other deposits and rain sheltered areas have not been inspected and cleaned annually in a professional way.
- J. If the material has been exposed to constant moist due to poor installation or poor cleaning.
- K. If damage to the paint layer (aesthetical) is less than five (5) % of the total surface.
- L. If installation and maintenance have not been carried out in a professional way and according to currently applicable instructions.
- M. If the material has been handled or stored in an improper way for example if the material has not been exposed to free airflow, if the aluminium has been exposed to temperatures above 50°C during the storage period or if the material



has been exposed to large variations in temperature (both indoors and outdoors). The product must not be in direct contact with wet cement, wet wood, or soil.

- N. If the claim has not been made in writing to Lindab within six (6) months from the day the defect was noticed or should have been noticed. The date of the received claim, counts as the claimday relative to the warranty period.

### **Additional conditions for roof drainage systems**

The warranty is not valid if the pitch of the gutter is less than 2,5 mm/m or if stone granules have been accumulated in the gutter from a mounted roof product.

### **Additional conditions for standing seam roof**

The warranty is not valid if the seam sealant has damaged the sheet surface.

### **Additional conditions for roof- and wall cladding**

The warranty is not valid if fasteners and sealants unsuitable for the corrosivity class are used. Fasteners made of aluminium or acid proof stainless is recommended.

## **NOTIFICATION**

Lindab's customer shall submit the claim, but if the customer is no longer operational (due to for example bankruptcy), the end customer can submit the claim directly to Lindab.

The claim shall be notified in writing to Lindab no later than six (6) months from the day the defect was noticed or should have been noticed. The product must be identified with an order number and a copy of the invoice.

Lindab, or a Lindab representative, shall have the right to inspect the installed material on site.

## **COMPENSATION**

In case of an approved claim according to this warranty, Lindab shall, at its own discretion, compensate for the costs, fully or partially dependent on the age of the product, for either repainting of the defective product or delivery of a new product as replacement for defective product. In case of a product being rusted through which may cause leakage, the defective product shall be replaced. The warranty period is not prolonged for replaced or repainted products. It applies for the remainder of the original warranty period.

The liability of Lindab will take into consideration that the building has served its purpose for a number of years and to the remaining life-time. Lindab applies the guidelines below. Repainting below refers to the total costs for repainting and new product refer to the costs for the material of the new product. The amount on the original invoice states 100% according to the table below.



**Table 2**

| Time years* <sup>2</sup> | Repainting compensation* <sup>3</sup><br>% | New product compensation % |
|--------------------------|--|----------------------------|
| 0-15                     | 100  | 100                        |
| 16-20                    | 80   | 80                         |
| 21-30                    | 60   | 60                         |
| 31-40                    | 40   | 40                         |
| 41-50                    | 20   | 20                         |

\*<sup>2</sup> Provided that the time is covered by the warranty period according to Table 1.

\*<sup>3</sup> Applies to coated aluminium

With the exception for defects and remedies as stated above in this warranty, Lindab shall in no event be liable for any other defects and the buyer shall not be entitled to make any other claims. This applies to each cost or loss that any defect may cause including but not limited to cost for work associated with replacement of the material, as well as loss of production, loss of profit and other direct or indirect costs.

**Table 3 Corrosivity classes according to ISO 12944-2:2017 with environmental examples**

| Corrosivity category | Corrosivity | Examples of typical environments (informative only)  |  |
|----------------------|-------------|--|--|
|                      |             | Exterior   | Interior   |
| C1                   | Very low    | -  | Heated buildings with clean atmosphere, e.g. offices, shops, schools, hotels   |
| C2                   | Low         | Atmospheres with low level of pollution: mostly rural areas  | Unheated buildings where condensation can occur, e.g. depots, sports halls   |
| C3                   | Medium      | Urban and industrial atmospheres, moderate sulfur dioxide pollution; coastal areas with low salinity   | Production rooms with high humidity and some air pollution, e.g. food-processing plants, laundries, breweries, dairies |
| C4                   | High        | Industrial areas and coastal areas with moderate salinity  | Chemical plants, swimming pools, coastal ship and boatyards  |
| C5                   | Very high   | Industrial areas with high humidity and aggressive atmosphere and coastal areas with high salinity   | Buildings or areas with almost permanent condensation and with high pollution  |
| CX                   | Extreme     | Offshore areas with high salinity and industrial areas with extreme humidity and aggressive atmosphere and subtropical and tropical atmospheres. | Industrial areas with extreme humidity and aggressive atmosphere.  |